

### SINGLE AND DUAL ROTOR TENSION CONTROL BRAKES MODELS: XTB-10, XTB-12, XTB-14, XTB-18, AND XTB-22 CALIPER INSTALLATION SUPPLEMENT SERIAL No. 977256-977681

#### INTRODUCTION

Read this manual carefully, making full use of its explanations and instructions. The "Know How" of safe, continuous, trouble-free operation depends on the degree of your understanding of the system and your willingness to keep all components in proper operating condition. Pay particular attention to all NOTES, CAUTIONS, and WARNINGS to avoid the risk of personal injury or property damage. It is important to understand that these NOTES, CAUTIONS, and WARNINGS are not exhaustive. Nexen cannot possibly know or evaluate all conceivable methods in which service may be performed, or the possible hazardous consequences of each method. Accordingly, anyone who uses a procedure that is not recommended by Nexen must first satisfy themselves that neither their safety or the safety of the product will be jeopardized by the service method selected.

#### CALIPER INSTALLATION

##### NOTE

On XTB Caliper Brakes, serial numbers 977256-977681 have two additional Washers (Nexen Part No. 100270) included that must be used to allow for proper spacing between the Rotor and Mounting Ring. When installing the Caliper for XTB Caliper Brakes, adhere to the following instructions. These instructions replace Page 3 of Literature No. L-20183.

1. Slide one Caliper Assembly over the Rotor and Hub (See Figure 1).

##### NOTE

For best thermal dissipation, align the Caliper Assembly as shown in relation to the direction of Rotor rotation. Direction of Rotor rotation is stamped in the Rotor (See Figure 2).

##### NOTE

Remove and discard the two Hex. Nuts used to hold the Caliper Assembly together during shipping.

2. Install Washers between the Caliper Assembly and Mounting Ring (See Figure 3).
3. Using Socket Head Cap Screws, Washers, and Lock Washers, secure the Caliper Assembly to the Mounting Ring (See Figure 1).
4. Tighten the Socket Head Cap Screws to 48 Ft. Lbs. [65.5 N•m] torque (See Figure 1).

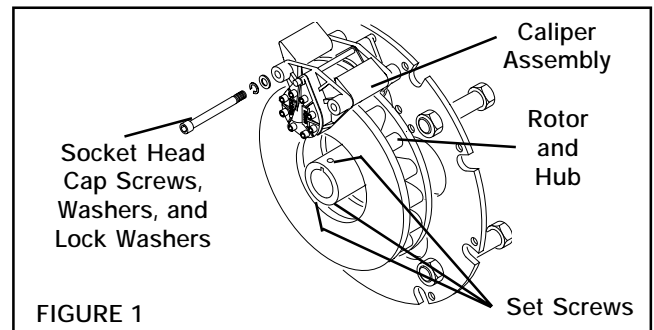


FIGURE 1

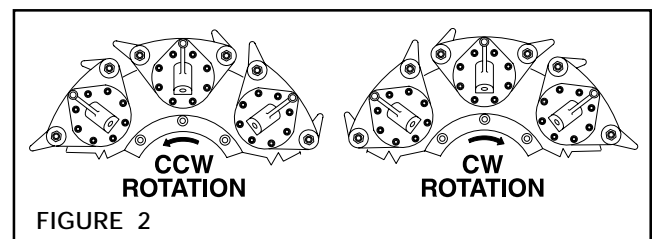
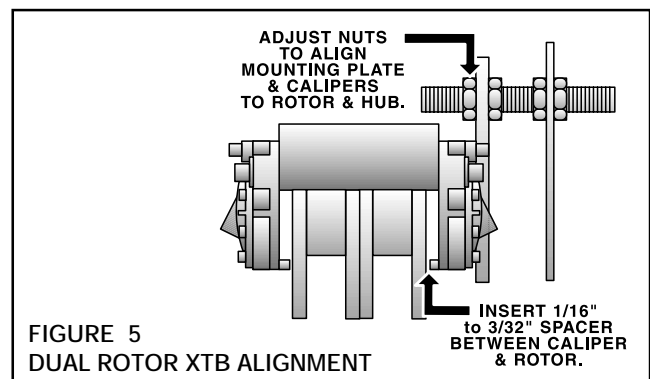
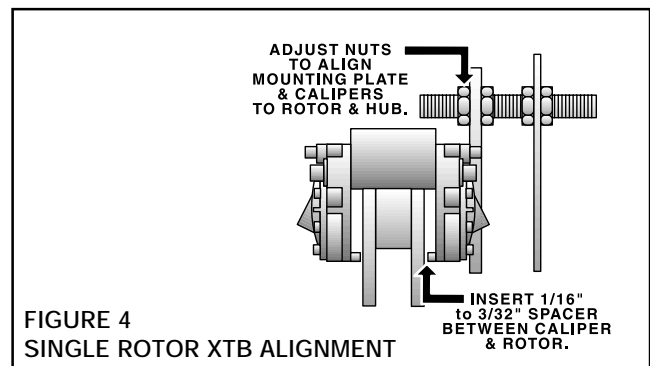
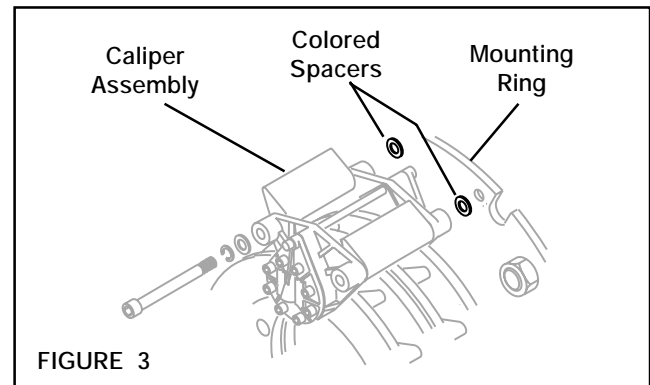


FIGURE 2

5. Repeat Steps 1-4 to install the remaining Caliper Assemblies.
6. Slide the Rotor and Hub on the machine shaft until it is snug against the Caliper Assemblies.
7. Tighten Set Screws (See Figure 1).
8. Align the Mounting Ring and Calipers to the Rotor(s) and Hub Assembly by adjusting the Nuts until a 1/16-3/32" spacer can be inserted between the Caliper and Rotor (See Figure 4 for Single Rotor and Figure 5 for Dual Rotor alignment procedures).
9. Tighten the Hex. Head Jam Nuts to 131 Ft. Lbs. [178 N•m] torque.



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FORM NO. L-20301-A-0601