



Spring-Engaged Brakes Models: TSE-600, SSE-600, TSE-1000, and SSE-1000

Shoulder Bolt Replacement Instructions

1. Remove one (See WARNING notice) old Shoulder Bolt (Item 6).
2. Replace with a new Shoulder Bolt supplied in this kit.
3. Tighten the new Shoulder Bolt to the required torque (See Table 1 below).
4. Repeat steps one through three for the remaining shoulder bolts.

Table 1

Product	Shoulder Bolt Torque
TSE/SSE-600	26.0 Nm [230 in-lb]
TSE/SSE-1000	34.0 Nm [301 in-lb]

WARNING

Shoulder Bolts are spring loaded. Remove and replace shoulder bolts one at a time.

Use caution and always wear safety goggles when handling spring or tension loaded devices.

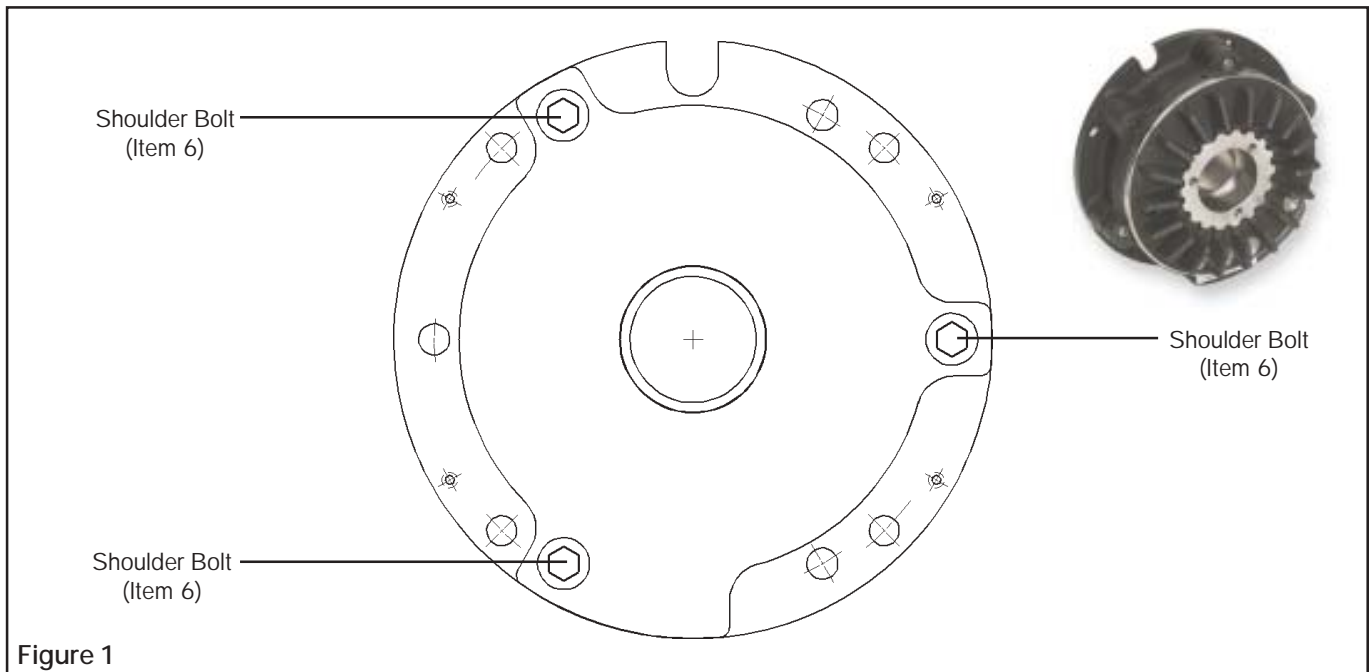


Figure 1